

PEER Consulting Engineers Pty Ltd PROJECT MANAGEMENT • CIVIL • STRUCTURAL



info@peerce.com.au www.peerce.com.au 07 3841 2046 4B/2404 Logan Road, Eight Mile Plains QLD 4113

# Generic Structural Design Certificate LEVELMASTER – House Stump Components Series

01/09/2024

To whom it may concern,

We, **PEER Consulting Engineers** certify that we have designed and reviewed the LevelMaster (Adjustable) House Stump Components as detailed on the listed drawing below, and they have been designed in accordance with widely accepted engineering principles and the referenced codes of practice. This certificate is limited to the structural design only and no responsibility is taken for any loss, damage or failure resulting from the method of construction or wind exceeding the design wind rating nominated.

#### **Referenced Codes of Practice and Manuals:**

NCC 2022 Building Code of Australia AS 1170.0 2002 Structural design action – General principals AS 1170.1 2002 Permanent, Imposed and Other Actions AS 1170.2 2021 Structural Design Actions – Wind Actions AS 4100 2020 Steel Structures

#### **Referenced Design Documents:**

PEER Consulting Engineers Pty Ltd – Drawing Set PCE2247.1 – Rev 2, AUG 2024

PEER Consulting Engineers maintains indemnity insurance concordant with the scope of the undertaken works to the satisfaction of its Client; however, our involvement in this shall in no way be construed of relieving other parties of their legal obligations.

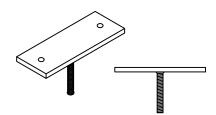
If you require any further information, please do not hesitate to contact us at any time.

Sincerely,

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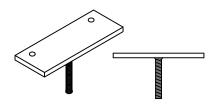
Mengting (Nike) Zhao B.Eng (1<sup>st</sup> Class Hons.) MIEAust, RPEQ, RPEng Director/ Principal Civil and Structural Engineer

\*This certificate expires on 30/04/2025.



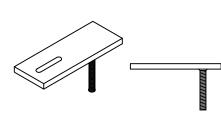
200mm x 75mm x 10mm

TYPE – STRAIGHT					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm 50mm		20	47.0	
10	15	20	30	130	



200mm x 75mm x 10mm

TYPE – STRAIGHT (OFFSET HOLES)					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	150mm 100mm 50mm		05	42.0	
10	13	19	25	130	



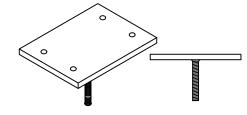
200mm x 75mm x 12mm

TYPE – END SLOTTED						
LATERAL UPLIFT COMPRESSION CAPACITY (kN) CAPACITY (kN) CAPACITY (kN)						
N/A 7 130						

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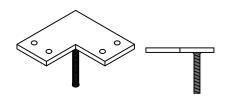
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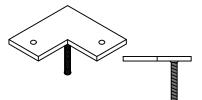
200mm x 150mm x 12mm

	TYPE – STRAIGHT (4 HOLES)					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)		
150mm	150mm 100mm 50mm			12.0		
10	12	17	45	130		



<u>150mm x 150mm x 10mm</u>

	TYPE – CORNER (4 HOLES)						
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)			
150mm	150mm 100mm 50mm			42.0			
9	12	15	20	130			

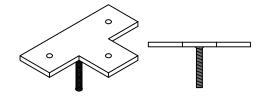


<u>150mm x 150mm x 10mm</u>

TYPE – CORNER						
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)		
150mm	mm 100mm 50mm			470		
9	11	15	20	130		

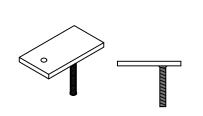
250mm x 90mm x 12mm

TYPE – STRAIGHT SLOTTED						
LATERAL UPLIFT COMPRESSION CAPACITY (kN) CAPACITY (kN) CAPACITY (kN)						
N/A 13 130						



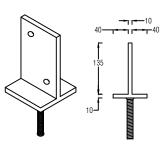
#### 225mm x 150mm x 10mm

TYPE – TEE					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm 50mm			17.0	
10	13	17	23	130	



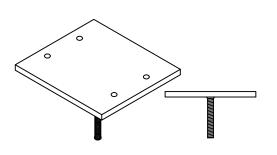
140mm x 75mm x 10mm

TYPE – END OF BEARER					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	150mm 100mm 50mm			17.0	
3.5 5 7.5		8	130		



90mm x 90mm x 10mm

	TYPE – VERTICAL PLATE 90						
	AL CAPAC		UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)			
150mm	150mm 100mm 50mm		15	17.0			
12	16	21	15	130			



200mm x 220mm x 12mm

WITH VARIES THREAD HEIGHT CAPACITY (kN) CAPACITY (kN)   150mm 100mm 50mm 50 130	TYPE – LARGE STRAIGHT (4 HOLES)						
50 130					COMPRESSION CAPACITY (kN)		
	150mm	100mm	50mm	5.0	(20		
, 13	9	13	50	130			

	SCALE FROM DRAWING ALES ARE AS SHOWN (A3)								
REV.	DESCRIPTION	DATE INIT.			PROJECT	TITLE	DRAWN		DATE
Α	PRELIMINARY ISSUE	MAY2023 -		LevelMaster.	(ADJUSTABLE) HOUSE		-		AUG 2024
0	FOR CERTIFICATION	MAY2023 -		Stronger. Easier. Faster. ADJUSTABLE HOUSE STUMPS			CHECKED N.Z.	APPROVED	
1	FOR CERTIFICATION	MAY2024 -	PEER Consulting Engineers zvitasiaai taseaaiai Utteiset kayatais	CONTACT DETAILS	STUMP COMPONENTS	ADJUSTABLE TOPS			
2	FOR CERTIFICATION	AUG2024 -	www.peerce.com.au 4B/2404 LOGAN RD,	WEB www.levelmaster.com.au EMAIL info@levelmaster.com.au	SERIES				A REV.
			info@peerce.com.au EIGHT MILE PLAINS QLD 4113	PHONE 1300 538 356			PLEZZ4	<mark>- 1 –</mark> S01	1 Z

# KEY NOTES

THE CAPACITIES AND LOADS MENTIONED IN THIS DRAWING ARE BASED ON THE LABORATORY LOAD TESTS. LOADS ARE ASSUMED TO BE APPLIED THROUGH THE THREAD CENTRALLY.

E CAPACITIES ARE FOR THE LEVEL MASTER POST HEAD PRODUCT(S) ITSELF. HER ELEMENTS (SUCH AS FASTENERS AND TIMBER) ARE NOT COVERED.

CAPACITIES ASSUME THE EXPOSED THREAD HEIGHT <= 150 mm.

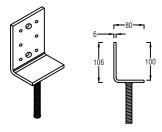
ESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.

ER TO THE GENERAL NOTE FOR ECCENTRICALLY LOADED CONDITIONS. . TOPS ARE ABLE TO CONNECT WITH SCREW ON SHS CONNECTORS, SCREW CHS CONNECTORS, OR WELD ON CONNECTORS.

## COMPRESSION NOTE

COMPRESSION CAPACITY PROVIDED IN THE PRODUCT SCHEDULE PRESENTS THE PROOF LOAD BASED ON THE LABORATORY TESTS. E YIELD LOAD OF THE STUMP TOPS WITH M30 THREAD = 150kN MPRESSION).

IF REFERRING YIELD CAPACITY, THE DESIGN LOAD PROVIDED BY THE STRUCTURAL ENGINEERS FOR COMPARISON MUST BE FACTORED, AND COMPLIANCE WITH THE LOADS COMBINATIONS AS PER AS1170.0 – GENERAL PRINCIPLES.



<u>106mm x 80mm x 56mm</u>

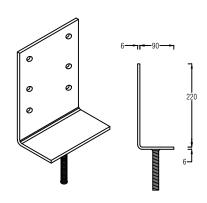
TYPE – VERTICAL PLATE (SMALL)						
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)		
150mm	100mm	50mm	10	12.0		
4.5	8	11	10	130		

#### KEY NOTES

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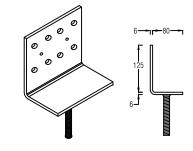
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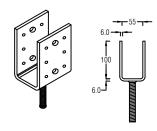
225mm x 180mm x 90mm

TYPE – VERTICAL PLATE (XL)						
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)		
150mm 100mm 50mm		45	42.0			
5	8	11	15	130		



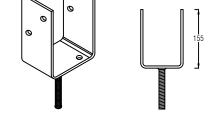
125mm x 140mm x 80mm

Т	TYPE – VERTICAL PLATE LARGE						
	AL CAPACI RIES THREA		UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)			
150mm	150mm 100mm 50mm			(20			
10	14	18	14	130			



52mm x 100mm x 80mm

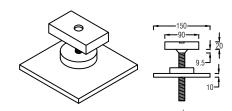
TYPE – VERTICAL PLATE STIRRUP					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	20	17.0	
12	17	21	30	130	



-100-

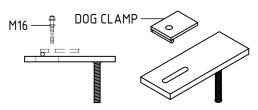
101mm x 155mm x 75mm

TYPE – VERTICAL PLATE STIRRUP				
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)
150mm	100mm	50mm	45	47.0
12	17	21	15 130	



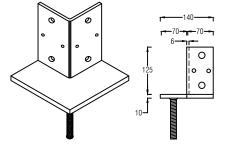
95mm x 57mm x 20mm

TYPE – CONTAINER LOCK						
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)		
150mm 100mm 50mm			42.0			
12 17 21 N/A 130						



100mm x 75mm x 8mm

TYPE – DOG CLAMP					
CLAMPING UPLIFT COMPRESSION LATERAL CAPACITY (kN) CAPACITY (kN) CAPACITY (kN) CAPACITY (kN					
35 4 130 N/A					
*SEE PAGE S04 FOR NOTES.					



<u>150mm x 150mm x 10mm</u>

TYPE – VERTICAL LARGE CORNER					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	150mm 100mm 50mm		45	42.0	
11	16	21	15	130	

REV.	DESCRIPTION	DATE	INIT.			PROJECT	TITLE
А	PRELIMINARY ISSUE	MAY2023	-	<b></b>	<b>TLevel</b> Master	(ADJUSTABLE) HOUSE	
0	FOR CERTIFICATION	MAY2023	-		Stronger. Easier. Faster. ADJUSTABLE HOUSE STUMPS		
1	FOR CERTIFICATION	MAY2024	-	PEER Consulting Engineers Preferitual Exemutical Efficient Arguitable	CONTACT DETAILS	STUMP COMPONENTS	ADJU
2	FOR CERTIFICATION	AUG2024	-	www.peerce.com.au 4B/2404 LOGAN RD,	WEB www.levelmaster.com.au EMAIL info@levelmaster.com.au	SERIES	
				info@peerce.com.au EIGHT MILE PLAINS QLD 4113	PHONE 1300 538 356		

THE CAPACITIES AND LOADS MENTIONED IN THIS DRAWING ARE BASED ON THE BORATORY LOAD TESTS. LOADS ARE ASSUMED TO BE APPLIED THROUGH E THREAD CENTRALLY.

E CAPACITIES ARE FOR THE LEVEL MASTER POST HEAD PRODUCT(S) ITSELF. HER ELEMENTS (SUCH AS FASTENERS AND TIMBER) ARE NOT COVERED.

E CAPACITIES ASSUME THE EXPOSED THREAD HEIGHT <= 150mm.

ESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. ER TO THE GENERAL NOTE FOR ECCENTRICALLY LOADED CONDITIONS.

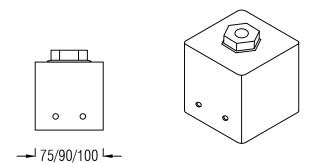
TOPS ARE ABLE TO CONNECT WITH SCREW ON SHS CONNECTORS, SCREW ON CHS CONNECTORS, OR WELD ON CONNECTORS.

# ESSION NOTE

COMPRESSION CAPACITY PROVIDED IN THE PRODUCT SCHEDULE RESENTS THE PROOF LOAD BASED ON THE LABORATORY TESTS. YIELD LOAD OF THE STUMP TOPS WITH M30 THREAD = 150kN IPRESSION).

EFERRING YIELD CAPACITY, THE DESIGN LOAD PROVIDED BY THE UCTURAL ENGINEERS FOR COMPARISON MUST BE FACTORED, AND PLIANCE WITH THE LOADS COMBINATIONS AS PER AS1170.0 - GENERAL PRINCIPLES.

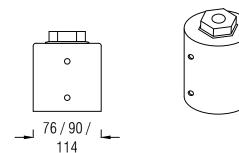
	DRAWN -		<sup>date</sup> AUG 2024
JUSTABLE TOPS	CHECKED N.Z.	APPROVED	
	DRAWING No. PCE224	-71 - S02	2 <sup>REV.</sup>



# SCREW ON (SHS) CONNECTOR

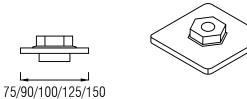
SUITS 75mm / 89mm / 100mm SHS POST

# EXAMPLES OF TOP AND CONNECTOR ASSEMBLY:



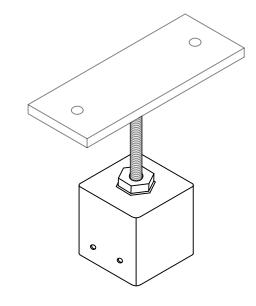


SUITS 76mm / 90mm / 114mm CHS POST



# WELD ON (SHS) CONNECTOR

SUITS 75mm / 89mm / 100mm / 150mm SHS POST

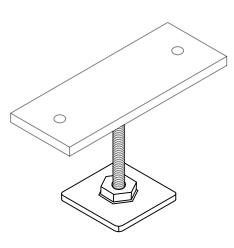


STRAIGHT PLATE WITH SCREW ON (SHS) ASSEMBLY

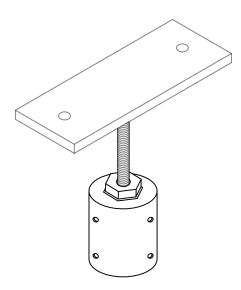
DO NOT SCALE FROM DRAWING ALL SCALES ARE AS SHOWN (A3) PROJECT TITLE REV DESCRIPTION DATE INIT .evelMaster ₩. А PRELIMINARY ISSUE MAY2023 (ADJUSTABLE) HOUSE Stronger. Easier. Faster. ADJUSTABLE HOUSE STUMPS 0 FOR CERTIFICATION MAY2023 PEER Consulting Engineers STUMP COMPONENTS FOR CERTIFICATION MAY2024 1 CONTACT DETAILS 2 FOR CERTIFICATION AUG2024 WEB EMAIL info@levelmaster.com.au SERIES www.levelmaster.com.au www.peerce.com.au 4B/2404 LOGAN RD. info@peerce.com.au EIGHT MILE PLAINS QLD 4113 PHONE 1300 538 356

# GENERAL NOTES

- 1 ALL CONNECTORS SUIT ALL LEVELMASTER ADJUSTABLE TOPS WITH 30mm THREAD.
- 2 MIN. 4 SCREWS (2 EACH OPPOSITE FACE) TO BE USED FOR CAP TO COLUMN CONNECTION.
- 3 ALL SCREWS FOR CAP TO COLUMN CONNECTION TO BE MIN. CLASS 4 – 12g – 24TPI SCREWS (ICCONS PTY LTD) OR EQUIVALENT. THE PROJECT ENGINEER TO CONFIRM THE FASTENERS, ESPECIALLY FOR LARGE VERTICAL DESIGN LOADS.
- 4 ALL WELDING IS TO BE PERFORMED IN ACCORDANCE WITH AS1554.1. WELDS ARE TO BE FULL PENETRATION.
- 5 THE ASSEMBLY CAPACITY REFERS TO THE CAPACITIES OF ADJUSTABLE TOPS.
- ALL STEEL TO BE MIN. GRADE 250 (U.N.O.).



STRAIGHT PLATE WITH WELD ON ASSEMBLY



#### STRAIGHT PLATE WITH SCREW ON (CHS) ASSEMBLY

	DRAWN -		<sup>date</sup> AUG 2024
CONNECTORS	CHECKED N.Z.	APPROVED	
	DRAWING No. PCE224	•7.1 – S03	B 2

GE	GENERAL NOTES					
1	THE CAPACITIES AND LOADS MENTIONED IN THIS DRAWING ARE BASED ON THE LABORATORY LOAD TESTS. LOADS ARE ASSUMED TO BE APPLIED THROUGH THE THREAD CENTRALLY.					
2	THE CAPACITIES ARE FOR THE LEVEL MASTER POST HEAD PRODUCT(S) ITSELF. OTHER ELEMENTS (SUCH AS FASTENERS AND TIMBER) ARE NOT COVERED.					
3	THE CAPACITIES ASSUME THE EXPOSED THREAD HEIGHT <= 150mm. ALL THREADS TO BE M30.					
4	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.					
5	ALL WELDING IS TO BE PERFORMED IN ACCORDANCE WITH AS1554.1. WELDS ARE TO BE FULL PENETRATION.					
6	ALL STEEL MATERIALS TO BE (MIN.) G250 (U.N.O.)					
7	FOR ECCENTRICALLY LOADED CONDITIONS, LIMIT THE COMPRESSION LOAD TO MAX. 10kN; TENSION LOAD TO MAX. 5kN.					
8	IF THE COMPRESSION LOAD TO BE APPLIED WITH AN OFFSET FROM THE CENTER OF THE THREAD, EITHER CAUSED BY STRUCTURE GEOMETRY OR SITE CONDITIONS: THE AXIAL COMPRESSION CAPACITY REMAIN UNCHANGED WITH OFFSET < 20mm; THE AXIAL COMPRESSION CAPACITY TO BE 65% OF THE					

ORIGINAL IF OFFSET <= 50mm; THE AXIAL COMPRESSION CAPACITY TO BE

24% OF THE ORIGINAL IF OFFSET <= 75mm.

THE CLAMPING FORCE MAY VARY DEPENDING ON THE APPLIED TORQUE DURING CONSTRUCTION. THE CLAMPING CAPACITY IS ESTIMATED BASED ON THE TYPICAL TIGHTENING TORQUE OF M16 BOLT (GRADE 8.8).

THE CAPACITIES ARE BASED ON THE ASSUMPTION OF BEING CENTRALLY 2 LOADED ONLY.

THE CAPACITIES ABOVE COVER ALL PRODUCTS SHOWN IN THIS PAGE OF 3 DRAWING (FOR DOG CLAMP)

THE CAPACITIES ARE FOR THE POST HEAD PRODUCT ITSELF. OTHER L

ELEMENTS SUCH AS SCREWS AND TIMBER ARE NOT CONSIDERED.

# **OTHER NOTES**

THE DRAWING SET IS LIMITED TO THE STRUCTURAL ASPECTS ONLY AND NO RESPONSIBILITY IS TAKEN FOR ANY LOSS, DAMAGE OR FAILURE RESULTING FROM THE MANUFACTURE, QUALITY INSTABILITY, TRANSPORTATION AND STORAGE, METHOD OF CONSTRUCTION.

ALL SC	ALES ARE AS SHOWN (A3)									
REV.	DESCRIPTION	DATE	INIT.			PROJECT	TITLE	DRAWN	DESIGNED	DATE
А	PRELIMINARY ISSUE	MAY2023	-		LevelMaster.			-		AUG 2024
0	FOR CERTIFICATION	MAY2023	-		Stronger. Easier. Faster. ADJUSTABLE HOUSE STUMPS	(ADJUSTABLE) HOUSE	GENERAL NOTES &	CHECKED N.Z.	APPROVED	
1	FOR CERTIFICATION	MAY2024	-	PEER Consulting Engineers	CONTACT DETAILS	STUMP COMPONENTS	REFERENCES			
2	FOR CERTIFICATION	AUG2024	-	www.peerce.com.au 4B/2404 LOGAN RD,	WEB www.levelmaster.com.au EMAIL info@levelmaster.com.au	SERIES				
				info@peerce.com.au EIGHT MILE PLAINS QLD 4113	PHONE 1300 538 356	SEIGES		PLEZZ	+7.1 – S0	4 Z

	RE
1	ALL REFERENCE TAB SHOWN ON THIS DRA PROJECT ENGINEER T LOAD OF ANY STRUC
2	ALL TABLES, DATA A PAGE IS VALID FOR S

REFERENCE: NET UPLIFT PRESSURE AT STUMP $(kN/m^2)$						
WIND CLASS	N2	N3	N4	C1	C2	С3
UPWARDS	-	1.01	1.82	1.20	2.10	3.80

REFERENCE COLUMN HEIGHTS					
COLUMN TYPE	MAX. COMPRESSION (kN)	MAX. HEIGHT (mm)			
100SHS4.0	150	4500			
89SHS5.0	150	4000			
75SHS4.0	150	3000			

ASSUMING LEVEL MASTER STUMP PLATE (STRAIGHT) SUPPORTING 5m<sup>2</sup> OF ROOF LOAD, 5m<sup>2</sup> OF FLOOR LOAD. 2mx2.4m HEIGHT STUD WALLS IN A N3 WIND REGION.

COMPRESSION  $= 5m^{2} \times 0.86kN/m^{2} + 5m^{2} \times 2.85kN/m^{2} + 2m \times 2.4m \times 0.4kN/m^{2}$ = 20.47kN < 120kN

WIND UPLIFT =  $5m^2 \times 1.01kN/m^2 = 5.05kN < 30kN$ 

# EFERENCE NOTES

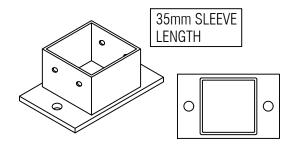
BLES, DATA AND EXAMPLE PROCEDURES WING ARE FOR REFERENCE ONLY. THE TO DETERMINE AND CONFIRM THE REQUIRED CTURAL MEMBERS.

AND EXAMPLE PROCEDURES SHOWN ON THIS SIMPLE RESIDENTIAL STRUCTURE ONLY.

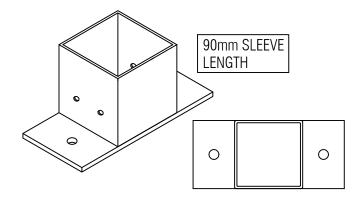
REFERENCE: TYPICAL LOADS (kN/m $^2$ )			
DOMESTIC FLOOR	2.85		
SHEET ROOF	0.86		
CLAD WALLS	0.42		

EXAMPLE PROCEDURE (TYPICAL):

LEVEL MASTER STUMP PLATE (STRAIGHT) CAN BE ADOPTED.

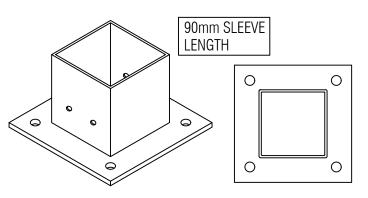


# SUIT 75mm & 89mm POSTCAST IN BASEPLATETO CONCRETE



SUIT 75mm, 89mm & 100mm POST
BOLT DOWN BASEPLATE
(2 HOLES)

BOLT DOWN OPTIONS (2 HOLES) - 20MPa concrete (min) - 90mm edge distance (min)				
RAMSET CHEMSET '101'	2 x M12-200 CHEMSETS (1 x each side)			
WERCS ANKASCREW	2 x M12-90 WERCS ANKASCREWS (1 x each side)			



SUIT 75mm, 89mm & 100mm POST - 4 holes BOLT DOWN BASEPLATE (4 HOLES)

BOLT DOWN OPTIONS (4 HOLES) - 20MPa concrete (min) - 90mm edge distance (min)			
RAMSET CHEMSET '101'	4 x M12-100 CHEMSETS (1 x each corner)		
WERCS ANKASCREW	4 x M12-60 WERCS ANKASCREWS (1 x each corner)		

	SCALE FROM DRAWING ALES ARE AS SHOWN (A3)											
REV.	DESCRIPTION	DATE	INIT.					•		PROJECT	TITLE	
А	PRELIMINARY ISSUE	MAY2023	-			<b>-</b>	<u>evel</u> Mas	ster.				
0	FOR CERTIFICATION	MAY2023	-	11hh		Stro	nger. Easier. Faster. ADJUSTABLE HOU	SE STUMPS		(ADJUSTABLE) HOUSE		_
1	FOR CERTIFICATION	MAY2024	-	PEER Consulting Engineers Professional Economical Efficient Reputable		CONTAC	T DETAILS			STUMP COMPONENTS		BA
2	FOR CERTIFICATION	AUG2024	-	www.peerce.com.au	4B/2404 LOGAN RD,	WEB	www.levelmaster.com.au	EMAIL	info@levelmaster.com.au	SERIES		
				info@peerce.com.au	EIGHT MILE PLAINS QLD 4113	PHONE	1300 538 356			SERIES		

## GENERAL NOTES

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MIN. 4 SCREWS (2 EACH OPPOSITE FACE) TO BE USED FOR CAP TO COLUMN CONNECTION.

ALL SCREWS FOR CAP TO COLUMN CONNECTION TO BE MIN. CLASS 4 - 12g - 24 TPI SCREWS (ICCONS PTY LTD) OR EQUIVALENT. THE PROJECT ENGINEER TO CONFIRM THE FASTENERS, ESPECIALLY FOR LARGE VERTICAL DESIGN LOADS.

THE ASSEMBLY CAPACITY REFERS TO THE CAPACITIES OF ADJUSTABLE TOPS, OR WHICHEVER IS CRITICAL.

ALL WELDING IS TO BE PERFORMED IN ACCORDANCE WITH AS1554.1. WELDS ARE TO BE FULL PENETRATION.

THE BASE PLATE TO GROUND/FOOTING BOLT DOWN CONNECTIONS ON THIS DRAWING ARE FOR REFERENCE ONLY. PROJECT ENGINEERS TO DESIGN AND CONFIRM.

ALL STEEL BASEPLATES TO BE G250 (U.N.O.). ALL STEEL TUBES TO BE G350. (U.N.O.)

PRODUCT	CAPACITY

35kN

150kN

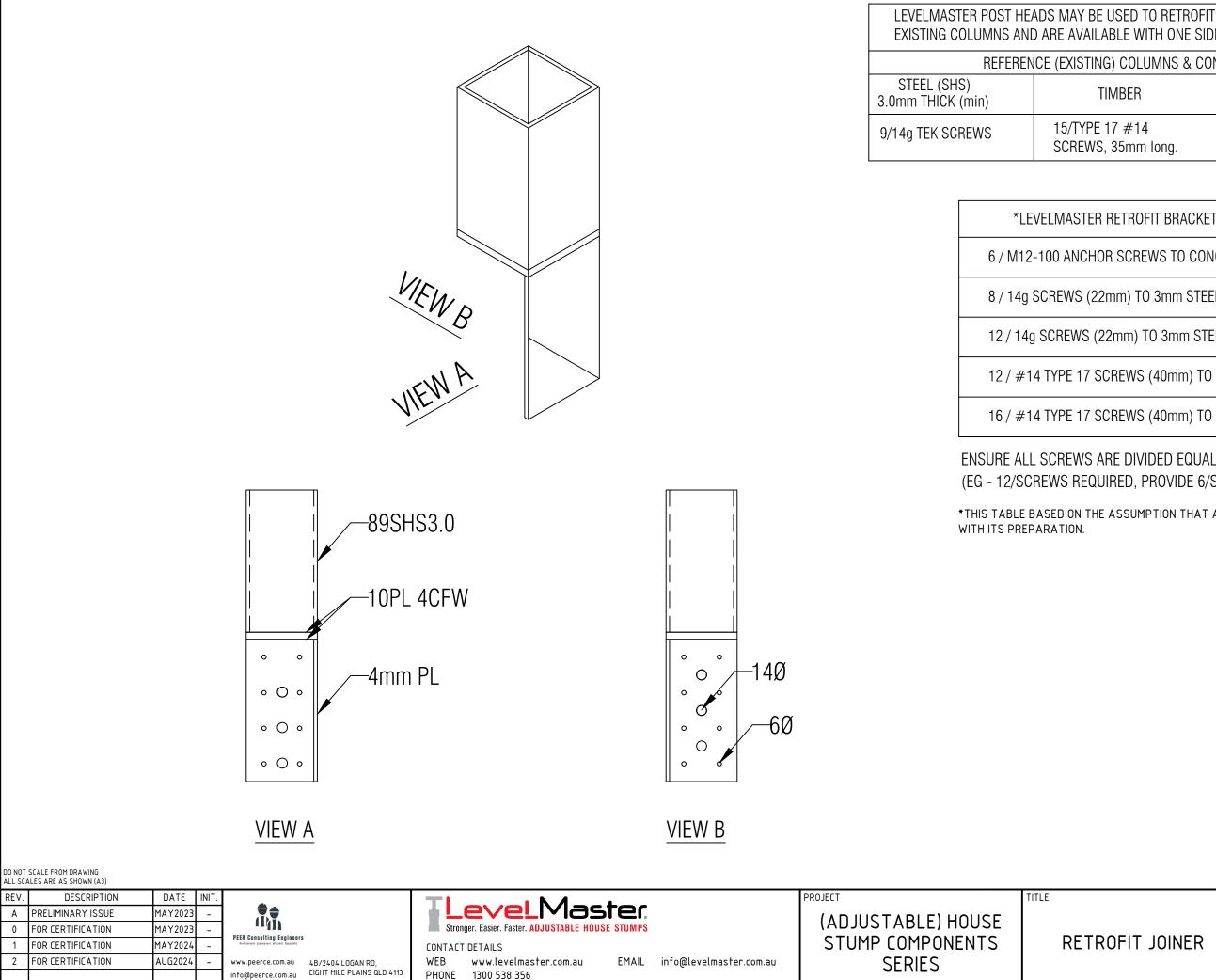
MAX. UPLIFT

MAX. DOWNWARDS

SPECIFIED CAPACITIES ARE FOR CONCENTRIC VERTICAL LOAD TRANSFER ONLY.

THE CAPACITIES ARE FOR THE BASE PLATE PRODUCT ITSELF. OTHER ELEMENTS SUCH AS BOLTS AND STEEL POST ARE NOT COVERED.

	DRAWN	DESIGNED	DATE
	-	-	AUG 2024
	CHECKED	APPROVED	
ASE PLATES	N.Z.		
	DRAWING No.		REV.
	PCE224	7.1 – SO	5 2



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# EXISTING COLUMNS AND ARE AVAILABLE WITH ONE SIDE REMOVED.

# **REFERENCE (EXISTING) COLUMNS & CONNECTIONS**

TIMBER

CONCRETE

15/TYPE 17 #14 SCREWS, 35mm long.

3/M10-50 CONCRETE SCREWS

TER RETROFIT BRACKET CAPACITIES (kN)			
CHOR SCREWS TO CONCRETE	36		
(22mm) TO 3mm STEEL COLUMN (min)	36		
S (22mm) TO 3mm STEEL COLUMN (min)	42		
7 SCREWS (40mm) TO HWD COLUMN	36		
7 SCREWS (40mm) TO HWD COLUMN	42		

# ENSURE ALL SCREWS ARE DIVIDED EQUALLY TO BOTH SIDE CLEATS. (EG - 12/SCREWS REQUIRED, PROVIDE 6/SCREWS EACH CLEAT)

\*THIS TABLE BASED ON THE ASSUMPTION THAT ALL CARE HAS BEEN TAKEN

*ORIGINAL DATA PROVIDED BY SUMMERMORE Pty Ltd.			
	DRAWN -		date AUG 2024
TROFIT JOINER	CHECKED N.Z.	APPROVED	
	DRAWING No. PCE224	₊7.1 – S06	6 <mark>2</mark>